

* Stock #

Work Order ID 128318

128318

Page 1

Item ID: D350-636-043

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH

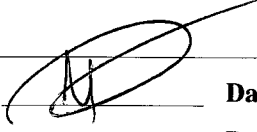
Start Date: 1/19/15 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 1/23/15 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:  Date: 15-1-14 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	J								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
115	QC4- 100% Inspect kits for completeness	0.00							
115									
QC	Memo	0.00							
Quality Control									

2 DAS 06 9-89 APR 27 2015

2x SP15-04-15
DAS 28 9-89

2 DAS 06 9-89 APR 27 2015

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Item ID: D350-636-043**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH**Start Date:** 1/19/15 **Start Qty:** 2.00 ***2*****Cust Item ID:****Required Date:** 1/23/15 **Req'd Qty:** 2.00 ***2*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-043								
	Location: <u>QSA</u>								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

APR 27 2015 2:35 PM

MLJ 15-04-28

WLF
15-4-27

Picklist Print

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Work Order ID: 128318

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Parent Item: D350-636-043

D350-636-043

Parent Item Name: Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH

Start Date: 1/19/15

Required Date: 1/23/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-12-17 DD
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C5A		Purchased	No			110	Each	889.0000	38	76			
AN3C5A													
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				122800		5							
				ST338a		884							
				M130770		800							
				M130851		84							

AN3C7A		Purchased	No			110	Each	734.0000	4	8			
AN3C7A													
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		10							
				122141		10							
				FP001		114							
				m125709		114							
				ST349		610							
				m125709		610							

D3535-13		Manufactured	No			110	Each	2.0000	1	2			
D3535-13													
Wearplate Fwd													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				86229		2							

Picklist Print

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Work Order ID: 128318

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Parent Item: D350-636-043

D350-636-043

Parent Item Name: Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH

Start Date: 1/19/15

Required Date: 1/23/15

Start Qty: 2.00

Required Qty: 2.00

D3535-25 Manufactured No

110 Each 30.0000 1 2

D3535-25

Wearplate Center

DAS
28
9-89
DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG
95077
FP002
125908
FP007
127851

2
2
2
2
26
26

2x

D3535-35 Manufactured No

110 Each 19.0000 1 2

D3535-35

Wearplate Aft

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG
94685
FP002
115080
120367

2
2
17
5
12

2x

D3536-13 Manufactured No

110 Each 14.0000 1

D3536-13

Gasket Fwd

DAS
28
9-89

② B128754

DAS
06
9-89

Location

Loc Qty

Loc Code

FG
81344
89686
FP001
126150

7
3
4
7
7

APR 15 2015

DAS
28
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 128318

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Parent Item: D350-636-043

D350-636-043

Parent Item Name: Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH

Start Date: 1/19/15

Required Date: 1/23/15

Start Qty: 2.00

Required Qty: 2.00

D3536-25 Manufactured No

110

Each

32.0000

1

2

D3536-25

Gasket Center

**

B 130190

DAS
28
9-89

DAS
05
9-89

Location

Loc Qty

Loc Code

FG

6

87053

2

95328

4

FP001

26

125909

26

D3536-35 Manufactured No

110

Each

13.0000

1

2

D3536-35

Gasket Aft

**

1X B128753

1X 131566

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

6

89650

2

93911

4

FP001

7

115741

7

D3537-1 Manufactured No

110

Each

49.0000

5

10

D3537-1

Wearpad

**

B128462

DAS
28
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

18

79833

8

88562

10

FP001

31

125418

3

126306

28

APR 14 2015

DAS
28
9-89

Picklist Print

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Work Order ID: 128318

128318

Parent Item: D350-636-043

D350-636-043

Parent Item Name: Standard Wearplates AS350 / AS355 (CHG003 or earlier) Fits LH or RH

Start Date: 1/19/15

Required Date: 1/23/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

110

Each

3,851.000

42

(84)

NAS1149C0332R

WASHER

MB1697 SP

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

2825

m130325

2825

GA

26

125654

26

ST271

1000

m130466

1000

DAS
28
9-89

APR 27 2015

5.0 PARTS LIST
(D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

DAS

06

8-80

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM